

Specification



#20908 - 9/7/23

Identification and Overview

Double Threaded Immersion Temperature Sensor Units with Stainless Steel Fittings

The Double Threaded Stainless Steel (SS) Immersion Sensor is made for thermowell mounting and temperature measurement in water pipes, water tanks or cooling tower sump applications. Direct probe insertion into a Threadolet is possible without a thermowell. However, this is not recommended as it cannot be removed after the pipe is pressurized. The rigid probe and threads are made of Stainless Steel and made in different lengths for a custom thermowell fit. The N1-10K-...-SSis versions are available with multiple thermistor's or RTD's as shown in the specifications. Enclosure mounting styles come in plastic or metal for both NEMA 1 and NEMA 4 applications and are all plenum rated.

Part #s: N1-10K-2[XP]-I-2-SS-BB2-A

N1-10K-2[XP]-I-4-SS-BB2-A

N1-10K-2[XP]-I-4-SS-BB2-M304-A

N1-10K-2[XP]-I-8-SS-BB2-A

N1-10K-2-I-2-SS-BB2-A

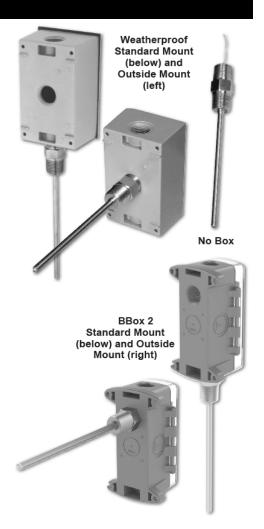
N1-10K-2-I-2-SS-BB-A

N1-10K-2-I-2-SS-WP-A

N1-10K-2-I-4-SS-BB2-A

N1-10K-2-I-4-SS-WP-A

N1-10K-2-I-8-SS-BB2-A









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AutomatedLogic

#20908 - 9/7/23

Dimensional Drawing 2.75in [69.9mm] 1/2" NPSM Typ. 1/2" NPT 1.25in [31.8mm] 1.2in [31mm] 2.16in [54.9mm] Per Order 4.91in [124.8mm] Per Order See Ordering Grid See Ordering Grid 4.50in [114.3mm] 1/2" Drillable Ports (3 Pics) 1/2" NPT

Table 1: BBox2 (BB2) Outside Mount

Table 2: Weatherproof (WP) Outside Mount



#20908 - 9/7/23

Mounting T-Pipe Fitting Reducer /2 Inch NPT 1/2 Inch NPT Reducer T-Pipe Fitting Typical T-Mount Typical Corner Mount Hand Tighten Into Well Typical Sensor Inserted 1. Insert 2. Hand Tighten 1. Insert 2. Hand Tighten Weatherproof (WP) Sensor Before Insertion BBox2 (BB2) Sensor Before Insertion

Application: The Typical Sensor Inserted figure shows a typical thermowell and immersion probe installed into a pipe. In a properly insulated pipe with liquid or steam, the temperature is essentially the same across the entire cross section of the pipe. Usually thermowells are sized to extend to the center of the pipe; however, shorter thermowells will give proper temperature readings if properly insulated. The shorter thermowells are used in pipes with high flow velocities.

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Installation and Operation

#20908 - 9/7/23

Thermowell Installer: Typically a Pipe Fitter drills a ¾-inch hole into the pipe where the thermowell is needed. A customer provided fitting, called a Threadolet or Weldolet, is welded to the pipe over the hole. The Threadolet has a ½" NPT thread in the center. Thread sealant such as Teflon tape or pipe dope is applied to the ½" NPT threads of the thermowell. The thermowell is then inserted into the Threadolet and tightened.

Sensor Installation: Insert the immersion sensor into the well. Hand tighten the immersion sensor snugly without too much torque. The probe is tight fitting to the bottom and wall of the thermowell offering an accurate temperature reading. Direct probe insertion into the pipe without a thermowell is possible. However, this is not recommended as it cannot be removed after the pipe is pressurized. Apply a minimum of five turns of Teflon tap to the SS probe side threads. Insert the SS probe and ½" NPT threads into the Threadolet and tighten with a wrench to achieve a water tight seal. The probe should not touch the far inside of the water pipe or probe failure may occur.

Wiring and Termination



- Do NOT run this device's wiring in the same conduit as high or low voltage AC power wiring. Tests show that inaccurate signal levels are possible when AC power wiring is present in the same conduit as the sensor wires.
- All wiring must comply with the National Electric Code (NEC) and local codes.



We recommend using twisted pair of at least 22AWG and sealant filled connectors for all wire connections. Larger gauge wire may be required for long runs

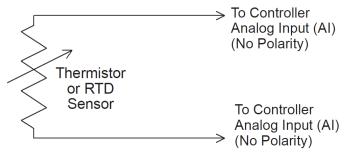


Figure 1: 2 Wire Termination for Thermistor or RTD

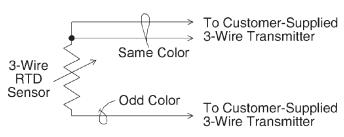


Figure 2: 3 Wire Termination for RTD

#20908 - 9/7/23

FACTORY WIRED SENSOR ONLY USED FOR DUAL SENSORS SENSOR B IN 0 HIGH 0 0 NORM 0 0 LOW 0 0 ା _{R2} SENSOR DUT SENSOR B OUT TO CONTROLLER

Figure 3: Terminal Strip (-TS) Option for 2 Wire Sensors Termination

ANALOG IN (AI) (NO POLARITY)

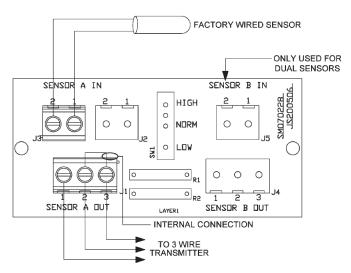


Figure 4: Terminal Strip (-TS) Option for 3 Wire Sensors Termination

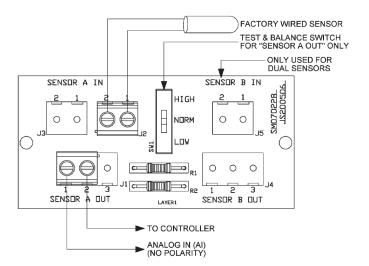


Figure 5: Test & Balance (-TB) Option for 2 Wire Sensors Termination

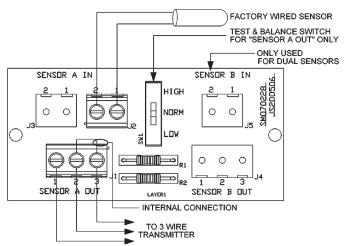


Figure 6: Test & Balance (-TB) Option for 3 Wire Sensors
Termination

Diagnostics

Possible Problem:

Controller reports higher or lower than actual temperature

Possible Solutions:

- Confirm the input is set up correctly in the front end software
- Check wiring for proper termination & continuity. (shorted or open)
- Disconnect wires and measure sensor resistance and verify the "Sensor" output is correct.



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#20908 - 9/7/23

Appendix – Symbols Key

Warning

Potential for death, serious injury, or permanent damage to a system.



Potential for injury, damage to a system, or system failure.



Useful information not related to injury or system damage.